



Revision Number: 004.0

Issue date: 11/29/2022

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: TECHNOMELT PUR 508 known as PURMELT R-508
IDH number: 840433
Product type/use: 1-component-polyurethane adhesive
Restriction of Use: This product is for industrial use only.
Region: United States
Company address:
 Henkel Corporation
 One Henkel Way
 Rocky Hill, Connecticut 06067
Contact information:
 Telephone: +1 (860) 571-5100
 MEDICAL EMERGENCY Phone: Poison Control Center
 1-877-671-4608 (toll free) or 1-303-592-1711
 TRANSPORT EMERGENCY Phone: CHEMTREC
 1-800-424-9300 (toll free) or 1-703-527-3887
 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: MOLTEN ADHESIVE MAY CAUSE SEVERE BURNS.
 STATIC CHARGES GENERATED BY EMPTYING PACKAGE IN OR NEAR
 FLAMMABLE VAPORS MAY CAUSE IGNITION.
 VAPORS ABOVE MOLTEN ADHESIVE MAY CAUSE EYE, SKIN AND
 RESPIRATORY TRACT IRRITATION.
 CAUSES SKIN IRRITATION.
 MAY CAUSE AN ALLERGIC SKIN REACTION.
 CAUSES SERIOUS EYE IRRITATION.
 MAY CAUSE ALLERGY OR ASTHMA SYMPTOMS OR BREATHING
 DIFFICULTIES IF INHALED.
 CAUSES DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED
 EXPOSURE.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
RESPIRATORY SENSITIZATION	1
SKIN SENSITIZATION	1
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE	1

PICTOGRAM(S)



Precautionary Statements

Prevention:

Do not breathe dust or fumes. Wash affected area thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection. In case of inadequate ventilation wear respiratory protection.

Response:

IF ON SKIN: Wash with plenty of water. IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. If experiencing respiratory symptoms: Call a poison center or physician. Take off contaminated clothing.

Storage:

Not prescribed

IDH number: 840433

Product name: TECHNOMELT PUR 508 known as PURMELT R-508

Disposal:

Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Hexanedioic acid, polymer with butyl 2-methyl-2-propenoate, 1,6-hexanediol, a-hydro-w-hydroxypoly[oxy(methyl-1,2-ethanediyl)],2-hydr	345907-06-4	90 - 100
Methylenebis(phenylisocyanate)	101-68-8	1 - 5
Methylene bisphenyl isocyanate	26447-40-5	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	If inhaled, immediately remove the affected person to fresh air. If not breathing, give artificial respiration.
Skin contact:	Cool melted product on skin with plenty of water. Do not remove solidified product. Immediately wash skin thoroughly with soap and water. Get immediate medical attention.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Continue to flush eyes while awaiting medical attention
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Seek medical advice.
Symptoms:	See Section 11.
Notes to physician:	Persons with asthmatic-type conditions, chronic bronchitis, other chronic respiratory diseases or recurrent skin eczema or sensitization should be excluded from working with isocyanates.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	None
Hazardous combustion products:	In the event of a fire, carbon monoxide (CO), carbon dioxide (CO ₂) and nitrogen oxides (NO _x) can be released. Irritating and toxic gases or fumes may be released during a fire. Hydrogen cyanide.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Keep unnecessary personnel away. Wear protective clothing, gloves and safety glasses. If product is spilled in the solid state, pick up and place in an appropriate waste disposal container. If product is spilled in the molten state, allow product to solidify before scraping up and disposing of in an appropriate waste disposal container.

7. HANDLING AND STORAGE

Handling:	Do not place wet or damp solid into melt tank. Avoid skin and eye contact. Avoid breathing vapors or mists of this product. Wash thoroughly after handling.
Storage:	Store in tightly closed containers to prevent moisture contamination. Reacts slowly with water to liberate carbon dioxide gas. Do not store above 100 °F (37.7 °C).

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Hexanedioic acid, polymer with butyl 2-methyl-2-propenoate, 1,6-hexanediol, α-hydro-ω-hydroxypoly[oxy(methyl-1,2-ethanediyl)], 2-hydr	None	None	None	None
Methylenebis(phenylisocyanate)	0.005 ppm TWA	0.02 ppm (0.2 mg/m ³) Ceiling	None	None
Methylene bisphenyl isocyanate	None	None	None	None

Engineering controls:	Work should be done in an adequately ventilated area (i.e., ventilation sufficient to maintain concentrations below one half of the PEL and other relevant standards). Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination below occupational exposure limits.
Respiratory protection:	No personal respiratory protective equipment normally required. Do not inhale vapors and fumes. Concentrations greater than the TLV can occur when MDI is sprayed, heated or used in a poorly ventilated area. A positive pressure, supplied-air respirator or a self-contained breathing apparatus is recommended when: airborne concentrations of isocyanate are known to exceed 0.005 ppm; operations are performed in a confined space or area with limited ventilation; material is heated or sprayed. Observe OSHA regulations for respirator use (29 CFR 1910.134).
Eye/face protection:	Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing. Full face protection should be used if the potential for splashing or spraying of product exists.
Skin protection:	Use impermeable gloves and protective clothing as necessary to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Solid
Color:	White
Odor:	Characteristic
Odor threshold:	Not available.
pH:	Not applicable
Vapor pressure:	Not available.
Boiling point/range:	Not available.
Melting point/ range:	65 °C (149°F) (Softening Point)
Specific gravity:	1.2
Vapor density:	Not determined
Flash point:	> 200 °C (> 392°F) Cleveland open cup
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not determined
Flammability:	Not applicable
Evaporation rate:	Not applicable
Solubility in water:	Not soluble. Reacts with water to liberate carbon dioxide gas.
Partition coefficient (n-octanol/water):	Not applicable
VOC content:	0 g/l
Viscosity:	7,500 - 11,500 cp
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Thermal decomposition can lead to release of irritating gases and vapors. Hydrogen cyanide. Oxides of carbon. Oxides of nitrogen.
Incompatible materials:	Reacts with alcohols and amines. Reacts slowly with water to liberate carbon dioxide gas.
Reactivity:	Not available.
Conditions to avoid:	Container can be pressurised by carbon dioxide due to reaction with humid air and/or water.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation:	Methylene bisphenyl isocyanate (MDI) vapors or mist at concentrations above the TLV can irritate the mucous membranes in the respiratory tract (nose, throat, lungs) causing runny nose, sore throat, coughing, chest discomfort, shortness of breath and reduced lung function (breathing obstruction). This product may cause sensitization by inhalation and skin contact. Repeated exposure may lead to respiratory sensitization reactions, producing an asthma-like condition.
Skin contact:	Repeated or prolonged skin contact may result in allergic sensitization. May cause skin irritation. Molten adhesive may cause severe burns.
Eye contact:	Liquid or vapor can cause moderate to severe irritation.
Ingestion:	Harmful if swallowed. Not expected under normal conditions of use.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Hexanedioic acid, polymer with butyl 2-methyl-2-propenoate, 1,6-hexanediol, a-hydro-w-hydroxypoly[oxy(methyl-1,2-ethanediyl)],2-hydr	None	No Records
Methylenebis(phenylisocyanate)	None	Irritant, Respiratory, Allergen
Methylene bisphenyl isocyanate	None	Allergen, Irritant, Mutagen, Respiratory

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Hexanedioic acid, polymer with butyl 2-methyl-2-propenoate, 1,6-hexanediol, a-hydro-w-hydroxypoly[oxy(methyl-1,2-ethanediyl)],2-hydr	No	No	No
Methylenebis(phenylisocyanate)	No	No	No
Methylene bisphenyl isocyanate	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: This product is not a RCRA hazardous waste when discarded. Processing, use, or contamination of this product may change the hazard classification and waste management options. Dispose of according to Federal, State and local governmental regulations.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

International Air Transportation (ICAO/IATA)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

Water Transportation (IMO/IMDG)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

Exceptions: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS:	None above reporting de minimis.
CERCLA/SARA Section 311/312:	Immediate Health, Delayed Health
CERCLA/SARA Section 313:	This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Methylenebis(phenylisocyanate) (CAS# 101-68-8).
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
------------------------------	---

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 15

Prepared by: Regulatory Affairs

Issue date: 11/29/2022

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.

This Safety Data Sheet has been generated based on OSHA Hazard Communication Standard (29 CFR 1910.1200) and provides information in accordance with U.S. federal law only. No warranty or representation of any kind is given with respect to the substantive or export laws of any other jurisdiction or country. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory Affairs for additional assistance.